

Melamine Resin – Paper Substrates – Sheet Grades

Grade	ES-1	ES-2	ES-3	ES-4	ES-5
Resin	Melamine	Melamine/ Phenolic	Melamine/ Phenolic	Melamine	Phenolic
NEMA ¹	ES-1	ES-2	ES-3	---	---
Color	Colored Surfaces with White Core	Colored Surfaces with White, Black, White Core	Colored Surfaces with Black Core	Colored Core	Black Core
Sheet Size	36" - 79"				
Sheet Thickness Range	0.062" - 0.250"				
Manufactured 3 rd week of calendar month	X	X	X	X	X
Surface Finishes	Polished or Lamicoid Satin				

Melamine Resin – Cotton Fabric Substrates – Sheet Grades

Melamine Resin – Cotton Fabric Substrate	
Grade	NP329
Resin	Melamine
NEMA ¹	---
Color	White
Sheet Size	Thickness Manufactured
39" x 79"	0.015 - 4.000

¹ For information on Specifications and Standards, see "Sheet – Specification Cross Reference"