

RT130M

TECHNICAL DATA BULLETIN

GRADE: RT130M

NEMA LI 1-1998 GRADE: FR-4

U.L. LISTED: N

DESCRIPTION: Grade RT130M meets all of the property requirements of NEMA G-10, with the added feature being flame resistant, UL94 V-0. Typical applications include bushings, spacers and other structural parts. RT130M has excellent machining characteristics. RT130M also complies with ANSI/NEMA IM 60000-2021 Grade FR-4, MIL-I-24768/24 GEE-F and IEC 61212-3-1 EP GC 23.

TYPICAL PROPERTIES

	UNITS	VALUE		
		Specimen Tested (ID x OD)		
			0.75" x 1.00"	
PHYSICAL PROPERTIES				
Specific Gravity (ASTM D792)	-		1.86	
Rockwell Hardness (ASTM D785)	M Scale		105	
Moisture Absorption Condition D ₁ -24/23 (ASTM D570)	%		0.14	
Tensile Strength Condition A (ASTM D638)	psi		37,000	
Compressive Strength Condition A (ASTM D695)	psi		30,500	
Compressive Modulus Condition A (ASTM D695)	kpsi		650	

RT130M - TYPICAL PROPERTIES (continued)

	UNITS	VALUE		
		Specimen Tested (ID x OD)		
			0.75" x 1.00"	
THERMAL PROPERTIES				
Temperature Index ¹ Electrical / Mechanical	°C		140 / 140	
Flammability Rating Condition A (UL Bulletin 94)	Class		V-0	
ELECTRICAL PROPERTIES				
Electric Strength (ASTM D149)	Condition A	Volts/mil	425	
	Condition D-48/50	Volts/mil	440	

¹ NEMA LI-6: This temperature is a recommendation only, and based upon experience in various applications. The maximum operating temperature is dependent upon the application and should be investigated prior to use.

This data, while believed to be accurate and based on reliable analytical methods, is for informational purposes only. The terms and conditions of the agreement under which it is sold will govern any sales of this product. Data supplied above are "typical values"; not to be considered "specification values".

To assure the material's performance is adequate for a specific application; customers should verify, independent of Norplex-Micarta, performance characteristics of interest.

It is the responsibility of the users of this information to make sure that they have the latest version of this TDB, and are urged to contact Customer Service, or preferably our web site, www.norplex-micarta.com, to determine if information is the most current.

Specification writers: Contact Norplex-Micarta for specification values before submission.