

RM629

TECHNICAL DATA BULLETIN

GRADE: RM629

NEMA LI 1-1998 GRADE: XX

U.L. LISTED: N

DESCRIPTION: Rolled and Molded Rods are made from an alpha paper impregnated with an electrical grade of phenolic resin. RM629 is used for electrical and mechanical applications, meeting ANSI/NEMA IM 60000-2021 Grade XX, MIL-I-24768/11 PBG and ASTM D709 Type I Grade XX requirements.

TYPICAL PROPERTIES

	UNITS	VALUE ¹		
		Diameter Tested		
			0.500"	
PHYSICAL PROPERTIES				
Specific Gravity	-		1.40	
Rockwell Hardness	M Scale		100	
Moisture Absorption	Condition D ₁ -24/23	%	0.58	
Flexural Strength	Condition A	psi	20,800	
Tensile Strength	Condition A	psi	15,300	
Compressive Strength	Condition A	psi	27,900	
THERMAL PROPERTIES				
Temperature Index ²	Electrical / Mechanical	°C	140 / 140	
Flammability Rtg. (UL 94)	Condition A	Class	HB	

¹ All testing performed to ASTM D-349 unless otherwise indicated.

² NEMA LI-6: This temperature is a recommendation only, and based upon experience in various applications. The maximum operating temperature is dependent upon the application and should be investigated prior to use.

This data, while believed to be accurate and based on reliable analytical methods, is for informational purposes only. The terms and conditions of the agreement under which it is sold will govern any sales of this product. Data supplied above are "typical values"; not to be considered "specification values".

To assure the material's performance is adequate for a specific application; customers should verify, independent of Norplex-Micarta, performance characteristics of interest.

It is the responsibility of the users of this information to make sure that they have the latest version of this TDB, and are urged to contact Customer Service, or preferably our web site, www.norplex-micarta.com, to determine if information is the most current.

Specification writers: Contact Norplex-Micarta for specification values before submission.