

NP630

TECHNICAL DATA BULLETIN

GRADE: NP630

NEMA LI 1-1998 Grade: XXX**

U.L. LISTED: N

DESCRIPTION: NP630 is a fine machining grade with excellent electrical properties and moisture resistance. It has low cold flow with good dimensional stability. **NP630 meets ASTM D709 Type I Grade XXX and will meet ANSI/NEMA IM 60000-2021 Grade XXX, MIL-I-24768/10 PBE and NEMX LI 1-1998 grade XXX specifications with exception to dielectric breakdown requirements.**

TYPICAL PROPERTIES

		UNITS	VALUE		
			Thickness Tested		
			0.0625"	0.125"	0.500"
PHYSICAL PROPERTIES					
Specific Gravity (ASTM D792)		-			1.38
Rockwell Hardness (ASTM D785)	0.250" Build-up	M Scale	101		
Moisture Absorption (ASTM D570)	Condition D ₁ -24/23	%	1.30		
Flexural Strength (ASTM D790)	Condition A LW / CW	psi (MPa)	20,000 / 15,000 (137.9) / (103.4)		
Flexural Modulus (ASTM D790)	Condition A LW / CW	kpsi (GPa)	1,300 / 1,050 (9.0) / (7.2)		
Tensile Strength (ASTM D638)	Condition A LW / CW	psi (MPa)		14,000 / 12,000 (96.5) / (82.7)	
Izod Impact Strength (ASTM D256)	Condition A LW / CW	ft-lb/in (J/cm)			
	Condition E-48/50 LW / CW	ft-lb/in (J/cm)			0.55 / 0.45 (0.29) / (0.24)
Compressive Strength (ASTM D695)	Condition A Flatwise	psi (MPa)			30,000 (206.8)
Bonding Strength (ASTM D229)	Condition A	lb (kg)			1,000 (453.6)
Shear Strength (ASTM D732)	Condition A Perpendicular	psi (MPa)	12,800 (88.3)		

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TYPICAL PROPERTIES (continued)

	UNITS	VALUE		
		Thickness Tested		
		0.0625"	0.125"	0.500"
THERMAL PROPERTIES				
Temperature Index ¹ (UL Bulletin 746b)	Electrical / Mechanical	°C	130 / 130	
Coefficient of Thermal Expansion (IPC-TM 650-2.4.24)	X-axis / Y-axis	" / °C x10 ⁻⁶	15.0 / 19.0	
Flammability Rating (UL Bulletin 94)	Condition A	Class	HB	
ELECTRICAL PROPERTIES				
Dissipation Factor @ 1 MHz (ASTM D150)	Condition A	-		
	Condition D-24/23	-	0.050	
Relative Permittivity @ 1 MHz (ASTM D150)	Condition A	-		
	Condition D-24/23	-	6.10	
Breakdown Voltage (ASTM D149)	Condition A	kVolts	40	
	Condition D-48/50	kVolts	10	
Electric Strength (ASTM D149)	Condition A	Volts/mil (kV/cm)	700 (275.6)	
	Condition D-48/50	Volts/mil (kV/cm)	600 (236.2)	
Arc Resistance (ASTM D495)	Condition A	sec	110	
Comparative Tracking Index (ASTM D3638)		Volts	200	

¹ This temperature is a recommendation only, and based upon experience in various applications. The maximum operating temperature is dependent upon the application and should be investigated prior to use.

This data, while believed to be accurate and based on reliable analytical methods, is for informational purposes only. The terms and conditions of the agreement under which it is sold will govern any sales of this product. Data supplied above are "typical values"; not to be considered "specification values".

To assure the material's performance is adequate for a specific application; customers should verify, independent of Norplex-Micarta, performance characteristics of interest.

It is the responsibility of the users of this information to make sure that they have the latest version of this TDB, and are urged to check with Customer Service or, preferably our web site, www.norplex-micarta.com, to determine if the information is the most current available.

Specification writers: Contact Norplex-Micarta for specification values before submission.