

Melamine Resin – Paper Substrates – Sheet Grades

Grade	ES-1	ES-2	ES-3	ES-5
Resin	Melamine	Melamine/ Phenolic	Melamine/ Phenolic	Phenolic
NEMA ¹	ES-1	ES-2	ES-3	---
---	Colored Surfaces with White Core	Colored Surfaces with White, Black, White Core	Colored Surfaces with Black Core	Black Core
Black Core	36" - 79"			
Sheet Thickness Range	0.062" - 0.250"			
Manufactured 3 rd week of calendar month	X	X	X	X
Surface Finishes	Polished or Lamicoid Satin			

Melamine Resin – Cotton Fabric Substrates – Sheet Grades

Melamine Resin – Cotton Fabric Substrate	
Grade	NP329
Resin	Melamine
NEMA ¹	---
Color	NA(White)
Sheet Size	Thickness Manufactured
39" x 79"	0.015 - 4.000